

#### **DATASHEET**



# DRY VANE VACUUM SYSTEM



#### **KEY FEATURES**

- Dry vane vacuum system designed for use with small to medium sized VRTM applications.
- Environmentally friendly on-board vacuum pump integrated with efficient exhaust filters, typically 10 times better than competitive pumps.
- Capable of high levels of consistent performance at any operating pressure, whilst keeping an optimised noise level.
- Illuminated ON/OFF control with a simple button.
- Digital pressure readout enabling vacuum checks without the need of an external gauge.
- Full switching option which can be configured to automatically shut off the pump once a configured level of vacuum is reached and starts up again once vacuum is lost, reducing wear on the pump and saving energy.
- Reduced maintenance requirements.





#### **VACUUM SYSTEM VERSIONS**

All versions include a corresponding spares kit.

Standard Options	Description	Product Number
10 m³/hr Oil Filled Vacuum System	Single phase with simple ON/OFF control.	XV-0101-10 + SK
40 m³/hr Oil Filled Vacuum System	Three phase (16A) with simple ON/OFF control.	XV-0101-40 + SK

#### **VACUUM SYSTEM UPGRADES**

Standard Options	Description	Product Number
Full Switching Control	- Digital display of vacuum level (gauge).	XV-0101-OPT-F
	- User adjustable digital switching unit to minimise pump operation whilst providing constant pump output.	
	- Automatically turns ON/OFF between pre-set maximum and minimum vacuum level settings.	
	- Absolute vacuum readout to provide readout of vacuum level from atmospheric pressure down to 0 mbar.	
	- Hours run meter with electronic counter to record the total pump use in hours, allowing accurate planning of service intervals.	
Small Reservoir	20 litre reservoir suitable for 16 m³/hr vacuum pumps only.	XV-0101-OPT-S
Large Reservoir	200 litre reservoir suitable for 40 m³/hr vacuum pumps only.	XV-0101-OPT-L
	Up to 8 vacuum take offs available — quantity of unregulated/regulated take offs to be specified at point of order.	

## MACHINE ANCILLARIES/RELATED PRODUCTS

Standard Options	Description	Product Number
	5 metre vacuum hose set with GEKA connectors (pair). Designed to connect vacuum system to other vacuum outlets.	XE-0204





### **TECHNICAL SPECIFICATION**

General		
Product Dimensions	L: 1.55 m x W: 0.65 m x H: 1.21 m	
	*Dimensions for vacuum system with 20 litre reservoir is dependent on other specifications and determined at point of order.	
Product Weight	180 kg	
	*Weight for a vacuum system with a 20 litre reservoir is dependent on other specifications and determined at point of order.	
Maximum Shipping Weight	Dependent on shipping options	
Nominal Service Period	1 calendar year *maintenance — filter only	
Design Life	10 years	

Vacuum Pumps	10 m³/hr	40 m³/hr
Vacuum Pump Type	Dry Vane	Dry Vane
Nominal Pump Speed	16 m³/hr (50 Hz)	40 m³/hr (50 Hz)
Ultimate Pressure	150 mbar (abs)	120 mbar (abs)
Noise Level	58 dB (A) (50 Hz)	65 dB (A) (50 Hz)
Nominal Motor Power	0.37 kW (50 Hz)	1.25 kW (50 Hz)

Power Requirements	10 m³/hr	40 m³/hr
Power Supply	Single phase	Three phase
Electrical Supply	230V AC, 50 Hz	415V AC, 50 Hz
Internal Fuse	3.15A, 20 mm cartridges	3.15A, 20 mm cartridges
Power Connection	16A 1P+NE appliance inlet	16A 3P+NE appliance inlet